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Amendment dated 10/30/2007
Reply to Office Action mailed on 8/20/2007

Application No. 10/774,780
Docket No. Z-3603/Case 8144

AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

- 1.-21. (Cancelled)
22. (Currently Amended) A method of making a shaving razor, the method comprising
- providing a housing including a generally rectangular recess having four side walls and carrying a guard member,
 - providing a plurality of elongated metal razor blades, each blade having a cutting edge and first and second longitudinal ends,
 - providing a first plastic block having slots,
 - providing a second plastic block having slots,
 - securing said first longitudinal ends in said slots in said first plastic block ~~to a first plastic block~~ and said second longitudinal ends in said slots in said second plastic block ~~to a separate second end block in slots on said first and second plastic blocks~~ such that said cutting edges collectively define a shaving surface, and said blades and blocks provide an integrated blade subassembly, ~~wherein no part of said integrated blade subassembly extends beyond an outer surface of said blocks,~~ and
 - inserting said integrated subassembly into the rectangular recess wherein said guard member is in front of said blades.
- 23-27 (Cancelled)
28. (Currently Amended) The method of claim 22 wherein said recess is open to the top, and said inserting ~~positioning~~ involves lowering said integrated blade subassembly into said recess.

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29-37 (Cancelled)

38. (Currently Amended) A method of making a shaving razor, the method comprising
- providing a housing including a generally rectangular recess having four side walls,
 - providing a plurality of elongated metal razor blades, each blade having a cutting edge and first and second longitudinal ends,
 - providing a first plastic block having slots,
 - providing a second plastic block having slots,
 - securing said first longitudinal ends in said slots in said first plastic block ~~to a first plastic block~~ and said second longitudinal ends in said slots in said second plastic block ~~to a second end block in slots on said first and second plastic blocks~~ such that said cutting edges collectively define a shaving surface, and said blades and blocks provide an integrated blade subassembly ~~consisting of said first plastic block, said second end block and said blades,~~
 - wherein no part of said integrated blade subassembly extends beyond an outer surface of said first and second blocks, and
 - inscrting said integrated subassembly into the rectangular recess.
39. (Previously presents) The method of claim 22 further comprising a lubricating strip carried by said housing.

40-42 (Cancelled)

43. (New) The method of claim 22 whcrein no part of said integrated blade subassembly extends beyond an outer surface of said first and second blocks.
44. (New) The method of claim 38 further comprising a lubricating strip carried by said housing.